

Receiving Report

Date: 12/6/18
 Supplier: MANMAN
 Packing Slip: Yes No
 Invoice: Yes No
 Receipt: Cash Cr

Batch No: M 122119
 Dart P/O: 17019
 Release Note Attached: Yes No N/A
 Waybill Attached: Yes No N/A
 Shipment Complete: Yes No N/A
 QC6 Inspection OK D10619 N/A
 Work Order OK D10619 N/A

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
<u>M6061703764-049</u>	<u>100</u>	<u>0</u>	<u>0</u>	<u>100</u>		

Initials of receiver (if shipment OK) Level 12

Production/Admin: _____
 Date _____
 Received/Costing: _____
 Initial: _____

Location: _____

Purchase Order Receipt Listing

June 19, 2012 8:57:42 AM

Page 1 of 1

01/17/2012	8:57:42 AM	All amounts are calculated in domestic currency.
All Vendors	PO ID PO17019	Receipt Dates from 6/19/12 to 6/19/12

Total Received Quantity:
Total Qty to Inspect (PO U/M):
 Total Reject Quantity:
 Total Receipt Value:
Total Balance Due Quantity:

44.0000	0.0000	0.0000	\$146.88	0.0000
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Marmon/Keystone Canada Inc.

ACIERS SPÉCIALISÉS

PACKING SLIP

290 Chemin du Tremblay
Boucherville QU CAN J4B 5X9
TEL. 514/527-9153
FAX. 450/641-4357

PAGE...: 1
Order : 16845
Date..: 06/15/2012

SOLD TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY ON CAN K6A 1K7

SHIPPED TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY ON CAN K6A 1K7

SHIP VIA		F.O.B.	SALESPERSON	YOUR ORDER NO.		
TST OVERLAND #222212		BOUCHERVILLE	G. Dulude	17019		
Ordered	Description			Number Pieces	Quantity Shipped	Back Ordered
01 24 /FT	Fax all papers to Linda Lacelle 613-632-1053 ALUMINUM HOLLOW BAR B-241 ABH 1.000 .188 .624 E6061 Tariff Number: 7608.20.00.90 Cust. part#: M6061T6T1.000W.188 HT#.....: 50924 062 Total...	rev: 01/11 GD		1	24/FT 24/FT	
02 20 /FT	STAINLESS STEEL SEAMLESS TUBE 304L smls tube 3/4"x.120" SA213aw AP STS .750 .120 F304L Tariff Number: 7304. Cust. part#: M304TR0.750W.120 HT#.....: 11B921 Total...			1	20/FT 20/FT	✓
03 96 /FT	ALUMINUM SMLS TUBE ATS .375 .049 D6061 Tariff Number: 7608.20.00.90 Cust. part#: M6061T6T0.375W.049 Total...				0/FT	96 FT <i>13/6/18</i>

No. of Bdls/Pieces 1 / 0 Total Weight.....: 30

Customers.: _____



A Marmon Distribution Services / Berkshire Hathaway Company

KAISER

ALUMINUM

FABRICATED PRODUCTS

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
14020 S. COIL PLUS DR UNIT 100
PLAINFIELD, IL 60544

Best in Class

CERTIFIED TEST REPORT

<http://Certs.KaiserAluminum.com>

CUSTOMER PO NUMBER:	CUSTOMER PART NUMBER:	PRODUCT DESCRIPTION:			
61-55390-1	SPIRIT-360058	1.000 OD X 0.188 WALL ESRT			
KAISER ORDER NUMBER:	LINE ITEM:	SHIP DATE:	KAISER LOT NUMBER:	ALLOY:	TEMPER:
9085585	001	08/09/2011	50924 062	6061	T6511
WEIGHT SHIPPED:	QUANTITY:	B/L NUMBER:	DIAM/DAF/THKNS:	WIDTH:	LENGTH:
4511.000 LB	333.000 PCS	967530			24.000 FT
SHIP TO:		SOLD TO:			
MARMON-KEYSTONE CORP 32944 US HIGHWAY 6 SPRING VALLEY, IL 61362 USA		MARMON-KEYSTONE CORP 32944 US HIGHWAY 6 SPRING VALLEY, IL 61362 USA			

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	%elong in 2	HARDNESS	CONDUCT.	BEND
XTR109128	0001	001	42.3	38.0	14.2	NA N/A	N/A	N/A
XTR109128	0001	002	42.9	37.7	13.6	NA N/A	N/A	N/A
XTR109128	0001	003	41.3	36.7	14.6	NA N/A	N/A	N/A
XTR109128	0001	004	41.4	37.2	15.2	NA N/A	N/A	N/A
XTR109128	0001	005	41.6	37.3	14.4	NA N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.8	0.7	0.40	0.15	1.2	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40		0.15		0.8	0.04			NA	NA	NA		

Applicable Requirements:

ASTM-B241-10-STENCILED ASTM-B221-08 ASME-SB241 1998 SECT II AMS-QQ-A-200/8 TYPE 1
ASTM-B345-02 UNS#96061 ASME SB-221 1998 SEC II (T6511 also conforms to T6-not applicable to other tempers) Also conforms to EN 10204 3.1

Miscellaneous Notes

MANUFACTURED IN USA (,) MELTED IN USA

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

Tom G. Small, Jr., QA Manager

Tom G. Small, Jr.

Plant Serial: 00352844

Kaiser Order Number: 9085585

Line Item: 001

Page 1 of 1

ATS 1.000 .188 E6061 T6511

QC REVIEWED

DEC 12 2011

DF

SLSPRS:
OR.REF#:

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NSW

MILL INSPECTION CERTIFICATE

CHANGSHU WALSIN SPECIALTY STEEL CO.,LTD.
EN 10204-3¹

EN 10204-3 1

CHEMICAL COMPOSITION (WT%)																
ELEMENTS	C	Si	Mn	P	S	Ni	Cr	Mo	N	Cu	Ti	Ch+Ta	Co	Al	V	B
SPECIFICATION	min					8.000	18.000									
	max	0.35	1.000	2.000	0.045	0.050	12.000	20.000								
RESULTS (LADLE)		0.022	0.330	1.750	0.033	0.001	8.090	18.320								
RESULTS(PRODUCT)		0.013	0.339	1.749	0.027	0.002	8.069	18.514								
SIZE(mm) OD(")×WT(")	PACKAGE NO.	PIECES FT	WEIGHT (kg.)	TS 0.2% MPa	VS 1% MPa	EL (50mm) HRB	HARDNESS TEST	FLATTENING TEST	FLARING TEST	I.C. TEST	GRAIN SIZE	Lot No.	HYDROSTATIC TEST	EDDY CURRENT TEST	ULTRASONIC TEST	
0.75×0.120	20-1#	51	1020	375/580	250/250	59/59	75/75	GOOD	GOOD	GOOD	2010041-258		GOOD	GOOD		
TOTAL:			51	1020	363											
REMARK:	AS PER ASTM A213-11, ASME SA213-10/ASTM A269-10															
ASTM A1016	1. WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN BEEN MADE IN ACCORDANCE WITH THE RESULTS OF THE CONTRACT, AND CONFORM TO THE SPECIFICATION ABOVE.															
NAME MR. JIANG	2. THE CERTIFICATE SHALL NOT BE REPRODUCED EXCEPT IN FULL WITHOUT THE WRITTEN APPROVAL OF THE COMPANY.															
PO. MN2441																
LENGTH:20FT																
IC TEST PER ASTM A262 PRACTICE E																
NO REPAIR BY WELDING																
MADE IN CHINA																
HRB MAX 80																
<i>Zhu Bin</i>																
QUALITY MANAGER																

THE RECIPIENT CERTIFIES THAT THE MATERIAL DESCRIBED HEREIN BEEN MADE IN ACCORDANCE WITH THE RESULTS OF THE CONTRACT, AND CONFORM TO THE SPECIFICATION ABOVE.

2. THE CERTIFICATE SHALL NOT BE REPRODUCED EXCEPT IN FULL WITHOUT THE WRITTEN APPROVAL OF THE COMPANY.

MATERIAL FREE FROM MERCURY CONTAMINATION
NO REPAIR BY WELDING
MADE IN CHINA HRB MAX 80

WLCS-OP-T24-06

Sum Pin
QUALITY MANAGER

QUALITY MANAGER

Q.C. Reviewed



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO17019**

Purchase Order Date 5/22/12
PO Print Date 6/19/12

Page Number 1 of 2

Order From :

MARMON/KEYSTONE CANADA LTD.
290 CHEMIN DU TREMBLAY
BOUCHERVILLE, QC J4B 5X9
CA

VC-MAR001

Contact Name

Vendor Phone 800 361 8142
Vendor Fax 450 641 4357

Vendor Account Nbr

Buyer Chantal Lavoie
Requisition Nbr
Tax Resale Nbr 10127-2607
Terms Net 30
Currency CAD
FOB Destination-Collect

Ship To : DART AEROSPACE LTD 1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

REVISB

Line Nbr	Reference Revision ID	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
	Vendor Part Number						
1	M304TR0.500W.035	304 RD Tube .500 x .035W	5/25/12 Yes	200.00 f	TST ground	\$0.9500	\$190.00
		Special Inst:	MATERIAL: AISI 304/316 SS SEAMLESS ROUND TUBING AS PER ASTM A213 OR ASME SA213 OR ASTM A269				
2	M304TR0.750W.120	304 ss round tube .750 x .120w	5/25/12 Yes	20.00 f	TST ground	\$3.2200	\$64.40
		Special Inst:	MATERIAL: AISI 304/316 SS SEAMLESS ROUND TUBING AS PER ASTM A213 OR ASME SA213 OR ASTM A269				
3	M6061T6T0.375W.049	6061-T6 RD Tube .375 x .049W	6/15/12 Yes	100.00 f	TST ground	\$1.5000	\$150.00
		MATERIAL CERTIFICATION REQ'D UPON DELIVERY					

No substitution or deviation without
consent.

Certificate of Conformity or Material
Certification required YES NO

Change Nbr: 3

Change Date: 6/19/12

PURCHASE ORDER**Purchase Order ID** PO17019**Purchase Order Date** 5/22/12**PO Print Date** 6/19/12**Page Number** 2 of 2**Order From :**MARMON/KEYSTONE CANADA LTD.
290 CHEMIN DU TREMBLAY
BOUCHERVILLE, QC J4B 5X9
CA

VC-MAR001

Contact Name

Vendor Phone 800 361 8142

Vendor Fax 450 641 4357

Vendor Account Nbr

Buyer	Chantal Lavoie
Requisition Nbr	
Tax Resale Nbr	10127-2607
Terms	Net 30
Currency	CAD
FOB	Destination-Collect

Special Inst:
MATERIAL: 6061-T6 OR 6061-T62
TUBING PER
WW-T-700/6 OR AMS 4080 OR AMS 4082
OR
QQ-A-200/8 OR QQ-A-225/8

4	M6061T6T0.500W.035	6061-T6 RD Tube .500 x.035W	5/25/12	200.00	TST ground	\$1.5500	\$310.00
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Yes f

Special Inst:
MATERIAL: 6061-T6 OR 6061-T62
TUBING PER
WW-T-700/6 OR AMS 4080 OR AMS 4082
OR
QQ-A-200/8 OR QQ-A-225/8

5	M6061T6T1.000W.188	6061T6 RD TUBE 1.00 X .188W	5/25/12	72.00	TST ground	\$3.6500	\$262.80
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Yes f

5	M6061T6T1.000W.188	6061T6 RD TUBE 1.00 X .188W	6/19/12	24.00	TST ground	\$3.6500	\$87.60
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Yes f

Special Inst:
MATERIAL: 6061-T6 OR 6061-T62
TUBING PER
WW-T-700/6 OR AMS 4080 OR AMS 4082
OR
QQ-A-200/8 OR QQ-A-225/8**PO Total:** \$1,064.80**MATERIAL CERTIFICATION
REQ'D UPON DELIVERY**

CL

No substitution or deviation without
consent.Certificate of Conformity or Material
Certification required YES NO